

Work Order ID 93517

93517

Page 1

November-16-12 2:37:30 PM

Item ID: D350-567-115

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Interior Floor Window

Start Date: 16/11/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/12/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: *ML5* Date: *12-11-16* Tooling:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100									
100	DOCUMENT CONTROL	0.00							
DC	<i>white LABEL</i>								
Document Control	Memo	0.00							
	Photocopy bluefile and create labels per PPP D350-567-115 CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

4 *for ML5 12-12-18*
(4)

4 *12/12/12*

4

Work Order ID 93517

November-16-12 2:37:30 PM

93517

Page 2

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Accept

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Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Interior Floor Window

Start Date: 16/11/2012 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 14/12/2012 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-115								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

800 935 13

④ 2 12/12/10 DAS 06 9-89

13/1/10 DJ

mt

12-12-21

Picklist Print

November-16-12 2:37:33 PM

Page 1

Work Order ID: 93517

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

93517

D350-567-115

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526C632R12 Purchased No

110

Each

125.0000

9

36

AN526C632R12

Screw

Location

Loc Qty

Loc Code

ST345

125

119225

1

122814

24

123522

100

8x122814
28x123522

D2463

Manufactured

No

110

f

563.3863

4.41

17.64

D2463

Seal

Location

Loc Qty

Loc Code

ST403

563.38628

72232

15.38

79478

0.43737

83542

47.56891

90297

500

90297

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1

Manufactured

No

110

Each

9.0000

4

D3293-1

Doubler

Location

Loc Qty

Loc Code

ST211

9

89278

9

93810 JB 12/12/19

Picklist Print

November-16-12 2:37:33 PM

Page 2

Work Order ID: 93517

93517

Parent Item: D350-567-115

D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

D3294-1

Manufactured No

110 Each

9.0000

D3294-1

Bracket

SMS 4X

** 1 4 -
93737 JB



Location

Loc Qty

Loc Code

ST212

9

64793

1

86698

2

89139

6

D3295-041

Manufactured No

110 Each

10.0000

D3295-041

Floor Window

SMS 4X

** 1 4 -
1X 93441 JB



Location

Loc Qty

Loc Code

ST212

10

89324

10

D3296-041

Manufactured No

110 Each

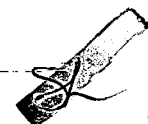
9.0000

D3296-041

Door Assembly

SMS 4X

** 1 4 -
3X 89324 JB



Location

Loc Qty

Loc Code

ST218

9

89186

9

MS20470AD4-5

Purchased No

110 Each

1,256.000

MS20470AD4-5

Rivet, Universal Head

SMS 4X

** 2 8 -
89186 JB 12/12/19



Location

Loc Qty

Loc Code

334

1206

122452

1206

ST336

50

120142

50

122452

November-16-12 2:37:33 PM

Shop Packet Print

Page 2

Picklist Print

November-16-12 2:37:33 PM

Page 3

*Work Order ID: 93517

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

93517

D350-567-115

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

MS20470AD4-6

Purchased

No

110

Each

3,805.000

115

460

**

JB



MS20470AD4-6

Rivet, Universal Head

SMB 1X

Location

Loc Qty

Loc Code

ST336

3805

117395

16

118927

143

119109

12

120142

81

121524

65

122452

489

123021

2999

3#2x122452
1483#2x123021

15

60

**

JB



MS20470AD4-7

Purchased

No

110

Each

6,071.000

15

60

**

JB



MS20470AD4-7

Rivet, Universal Head

SMB 4x

Location

Loc Qty

Loc Code

ST336

6071

116081

117

118614

148

120769

52

121415

124

122452

630

123525

5000

122452

MS21042106

Purchased

No

110

Each

296.0000

9

36

**

JB 12/12/18



MS21042106

Nut

SMB 4x

Location

Loc Qty

Loc Code

315

258

122441

258

ST317

38

122151

38

122441

November-16-12 2:37:33 PM

Shop Packet Print

Page 3

Picklist Print

November-16-12 2:37:33 PM

Page 4

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D350-567-115

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1149DN632.I

Purchased

No

110

Each

55.0000

9

36

**

123900

JB

12/12/18

NAS1149DN632.I

Washer

Sm 40

Location

Loc Qty

Loc Code

298

41

122441

41

ST298

14

118428

14

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty/ -113	Qty/ -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
					D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
					D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
				1	D3293-1	DOUBLER
				1	D3294-1	BRACKET
				1	D3295-041	FLOOR WINDOW
				1	D3296-041	DOOR ASSEMBLY
				1	D2463-0530	NEOPRENE SEAL
				9	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
				9	AN960JD6	WASHER
				9	MS21042L06	NUT (OR MS21042-06)
				2	MS20470AD4-5	RIVET
				15	MS20470AD4-6	RIVET
				15	MS20470AD4-7	RIVET

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